

- What We Offer -

Design Development - We have intimate knowledge of the production processes, so we can help develop your product to satisfy your needs at an affordable price.

Prototyping/Short Run Production - Often, you only need a prototype or a few pieces to test, qualify a product, or fix a broken part. This is what we specialize in.

Full Production Quantities - We provide short to medium run production capabilities.

Plant Services Fabrication - Every business eventually has facility repairs or upgrades which require custom fabricated sheet metal parts. We can help you complete your project quickly and easily.

One Stop Shopping - We can take your project from start to finish. We maintain an extensive inventory of raw materials of various grades. All the required equipment is in-house from shearing, cutting, punching, and bending to welding, assembly, and painting. If there are any outside processing needs, we have a network of certified sub-suppliers to get the job done.

Contract Welding - We offer full service, in-house welding to businesses and individuals. These services can range from production welding to repairs. For production welding, we construct our own jigs and fixtures to accurately position the parts to be welded.

Contract Painting - In addition to offering painting as a service for our fabricated items, we also provide the same, in-house service on a stand-alone basis for both business and retail customers. This service is limited to non-automotive applications. Quantities painted can range from one to hundreds, depending on your requirements.

See www.gaterman.com for details.

Materials Inventory

We stock hot rolled, cold rolled, and pickled/oiled steel and plate in gauges and thickness **ranging from 22 ga. to 5/8"**. The available grades include A1008, A1011, A572 GR 50, and A514 T-1.

In addition, we stock stainless steel in grades 304-2B and 316, and aluminum in grades 3003H-14 and 5052.

Structural shapes and tubing also available.

Gaterman Mfg. Co., Inc.
836 South 15th Street
Manitowoc, WI 54220

Gaterman Mfg. Co., Inc.
CONTRACT SHEET METAL FABRICATION



**Serving the Manitowoc Area for
Over 100 Years**

Specializing in . . .

- **Sheet Metal Fabrication**
- **Steel Fabrication**
- **Contract Welding**
- **Contract Painting**
- **Plant Services**

We are a full service metal fabrication shop utilizing CNC equipment and skilled fabricators.

Bring us a concept, sample or blueprint and we will finish the job on time, at the right price, and to your requirements.

**Prototype to Production
We can do it all**

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CNC Plasma Tables



CNC Brake



Spray and Dip Painting



Power Shear



CNC Roller



CNC Punch



MIG, TIG, & Stick Welding

EQUIPMENT LIST

Shears (Squaring)	Up to 1/4" x 10' 0"
CNC Plasma Table	Sheet Size 60" x 120" 90 Amp. Cuts variety of metals up to 1/2" thick.
CNC Plasma Table	Sheet Size 72" x 120" 200 Amp. Cuts variety of metals up to 1 1/4" thick
Hydraulic Press	200 ton capacity has Tee-Slotted Die Set 18" x 122" for punching over entire bed area
CNC Press Brake	Up to 200 ton x 12' 0" with Auto-Mec Press Brake Gauging and Forming Control System
Roller	Up to 5/16" x 72" – Roll to 10" dia.
Tube/Pipe Bender	2" Dia., Schedule 40 Pipe
CNC Single Punch	30 tons
Punch Presses	Up to 16 tons
Band Saws	Horizontal & Vertical
Drill Presses	Up to 2" dia. drills
Tapping Machine	Up to 3/8" dia.
Welders	75KVA Spot, Arc, Wire, TIG & Gas
Painting (Dip & Spray)	Automatic Conveyor