

SHEET METAL FABRICATION

CONTRACT MANUFACTURING

EQUIPMENT LIST

Shears (Squaring)	Up to ¼" x 10' 0"
CNC Plasma Table	Sheet Size 60" x 120" 90 Amp. Cuts variety of metals up to ½" thick.
CNC Plasma Table	Sheet Size 72" x 120" 200 Amp. Cuts variety of metals up to 1¼" thick
Hydraulic Press	200 Ton capacity has Tee-Slotted Die Set 18" x 122" for punching over entire bed area
CNC Press Brake	Up to 200 Ton x 12' 0" with Auto-Mec Press Brake Gauging and Forming Control System
Roller	Up to 5/16" x 72" – Roll to 10" dia.
Rotary Draw Tube/Pipe Bender	2" Dia., Schedule 40 Pipe
CNC Single Punch	30 tons
Punch Presses	Up to 16 Tons
Band Saws	Horizontal & Vertical
Drill Presses	Up to 2" dia. drills
Tapping Machine	Up to 3/8" dia.
Welders	75KVA Spot, Arc, Wire, TIG & Gas
Painting (Dip & Spray)	Automatic Conveyor

ALSO AVAILABLE

Heat Treating, Plating, Die Making and Delivery

Inventory of steel, stainless steel, and aluminum
sheet, plate, and shapes

Quality and Personalized Service are our First Priorities!